

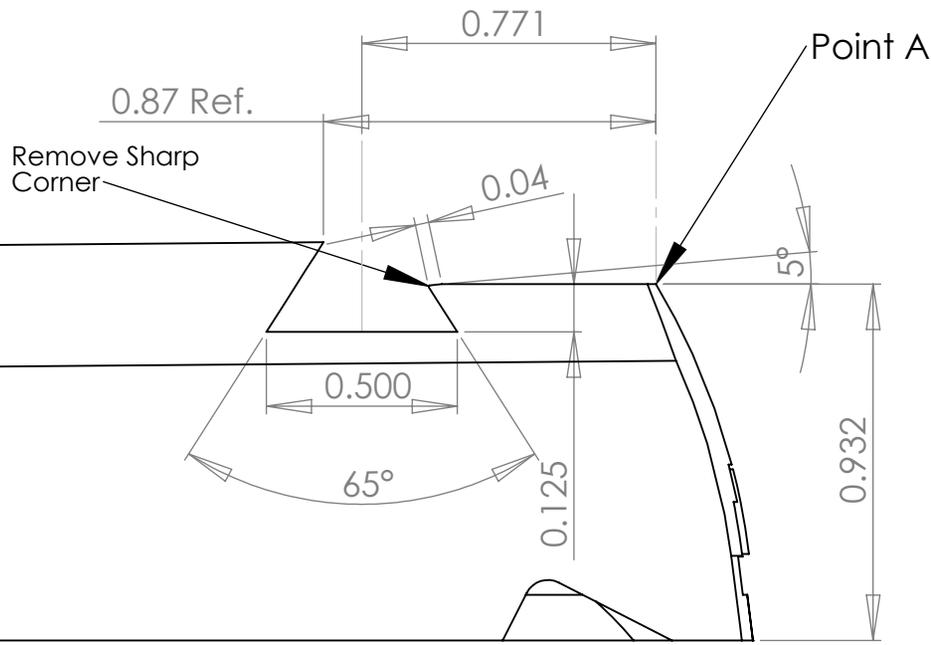
Installation Instructions

1. Mill flat down to .932 dim. Do not go past the .87 Ref.
2. Set machine X zero at point "A"
3. Pickup Z zero on machined flat with 65 degree cutter.
4. Move to .771 dim. and .125 depth and make initial dovetail cut.
5. Make additional cuts to widen dovetail to fit.
6. Remove sharp corner as shown, and file a 5 degree +/- angle to help fit.

Notes: The .932 dimension works well with Government models using a .180 front sight, but may be varied.

Commander length slides should be set at .010 more or .942.

Different barrel fits will also effect point of impact. A long link will make the gun shoot lower. This may be changed by using a different height front sight.



PROPRIETARY AND CONFIDENTIAL

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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE			
		DIMENSIONS ARE IN INCHES	DRAWN	EB			
		TOLERANCES:	CHECKED				
		FRACTIONAL ±	ENG APPR.				
		ANGULAR: MACH ± BEND ±	MFG APPR.				
		TWO PLACE DECIMAL ±	Q.A.				
		THREE PLACE DECIMAL ±	COMMENTS:				
		INTERPRET GEOMETRIC TOLERANCING PER:			Ed Brown Products, Inc. P.O. Box 492 43825 Muldrow Trail Perry, MO 63462 573-565-3261		
		MATERIAL					
		FINISH					
NEXT ASSY	USED ON	APPLICATION	DO NOT SCALE DRAWING		SIZE A	DWG. NO. EB-Rear-Sight	REV
					SCALE: 1:2		SHEET 1 OF 1