



## **Gunsmith Beavertail Grip Safety**

1. Completely disassemble gun.
2. Scribe .245 radius on each side of the frame from the center of the thumb safety hole.
3. Remove the excess metal until the beavertail will move freely with the thumb safety installed.
4. Extra stock is left on the trigger block arm for custom fitting to your trigger.
5. If the sharp edges of the frame and thumb safety overhang the beavertail, cut them down to form a smooth radius.
6. If you are using a standard hammer, its tail must be rounded to clear during functioning. The beavertail is designed for use with a Commander style hammer. We recommend our part numbers 896 and 897.
7. Make sure the new part will properly block the trigger and function properly before loading gun.

NOTE: This version has a 0.245 radius instead of of 0.250, a wider neck at 0.314 instead of 0.308, and .002 extra stock per side.