



EVO Series Front Sight

1. Remove slide from frame, and remove barrel from slide.
2. Hold the slide upside down or secure in a non-marring vise for best result.
3. Insert TP-6 TORX Plus wrench into the hole in the slide's dust cover.
4. Turn wrench counter-clockwise to remove screw while securing the sight to prevent falling out.
5. Insert the new screw into the screw hole of the slide and then insert TP-6 wrench into screw head.
6. Apply small amount of Purple Loc-tite thread locker to threaded hole in the bottom of the sight
7. Start screw into sight threads and then line up the sight base with the sight slot in the slide.
8. Continue to carefully tighten screw hand tight until secure.

EVO Series External Extractor

External extractors may be removed periodically for general cleaning, if necessary, with a 1/16" hex wrench.

Extractor springs will last for many years of service, and should not need to be replaced under normal operation.

EVO Series Flat Wire Spring

CAUTION: Safety glasses should be worn at all times when replacing or working with firearm springs. Failure to follow this safety precaution could result in bodily injury.

Change the flat wire recoil spring every 30,000-40,000 rounds.